

Manifattura meccanica di alta precisione:



Qualità:

F.lli NEDANI
FOUNDRY PRODUCTS

20025 Legnano (Milano) Italy
Via S. Martino, 34
Tel. +39 0331 545 554 r.a.
FAX +39 0331 441 634
www.fratellivedani.it

Customer name: _____
General ID: _____
Date: 10/01/18

CONFORMITY CERTIFICATE

ORDER NUMBER

Date: 22/12/17 Description: No. 7704049204

STEEL MATERIAL

SUPPLIER CODE	MATERIAL CODE
1	1
SUPPLIER ORDER	CASTING NUMBER
7847	37489

CHEMICAL ANALYSIS

No	C	Si	Mn	P	S	Cr	Mo	V
with	0.28	1.03	0.28	0.012	0.003	5.05	1.22	0.27

HEAT TREATMENT

SUPPLIER CODE: 1 Bath salt (Startempertop)
CERTIFICATE No: 992517 Hardness HRC: 44

NITRIDING CLIN NIVEM SUPER

SUPPLIER CODE: _____ Design (mm): 390
CERTIFICATE No: 4118 Hardness HV0.1: 1056

GEOMETRIC DIMENSIONING AND TOLERANCING (GD&T)

CMM Certificate (see attached) Standard Certificate (see below)

Nominal	Tolerance 1	Tolerance 2	Real	OK

If the documentation is not provided, it is certified that the system has been tested under pressure with our detection register system.
*Clean PDP implementing dimension all up to 120 °C

Mod./fp/01/ Rev.4 del 05/01/18

Technical supervisor
Guidobaldi Andrea

GD&T Inspection Certificate
CMM

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Italy

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+39 0331 545 554
10 gen 2018 02:30

Session Information

Name parte: Zanana
Operator: _____
Nome società: _____
Data: 10/01/2018
Ora: 14:20
Dispositivo attivo: _____

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Lengths

50	reale	nominale	dev	-tol	+tol	oot
Lunghezza	90.03mm	90.00mm	0.03mm	0.00mm	0.00mm	0.00mm

396	reale	nominale	dev	-tol	+tol	oot
Lunghezza	395.94mm	396.00mm	-0.06mm	0.00mm	0.00mm	0.00mm

80	reale	nominale	dev	-tol	+tol	oot
Lunghezza	79.967mm	80.00mm	-0.033mm	0.00mm	0.00mm	0.00mm

371	reale	nominale	dev	-tol	+tol	oot
Lunghezza	370.72mm	371.00mm	-0.27mm	0.00mm	0.00mm	0.00mm

Diameters

160	reale	nominale	dev	-tol	+tol	Valor 02
Diametro	160.02mm	160.00mm	0.02mm	0.00mm	0.04mm	0.00mm

240	reale	nominale	dev	-tol	+tol	oot
Diametro	239.98mm	240.00mm	-0.02mm	0.00mm	0.00mm	0.00mm

350	reale	nominale	dev	-tol	+tol	oot
Diametro	349.99mm	350.00mm	-0.01mm	0.00mm	0.00mm	0.00mm

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